

# Fault-Tolerant Lockstep Architectures for Automotive Zonal Controllers: A Resilience-Centric Design Framework for Safety-Critical Embedded Systems

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**Abstract:** The rapid evolution of automotive electronics toward software-defined vehicles has intensified the demand for highly reliable and fault-tolerant embedded processing systems. Automotive zonal controllers, which consolidate multiple vehicle functions into centralized computing units, must meet stringent safety standards such as ISO 26262 while operating under harsh environmental conditions. This paper presents a comprehensive and theoretically grounded exploration of fault-tolerant dual-core lockstep architectures as a viable solution for ensuring high reliability in automotive zonal controllers. Drawing exclusively from existing literature, the study synthesizes key techniques including lockstep execution, hybrid error detection mechanisms, embedded debug-based resilience, and soft error mitigation strategies. The analysis examines the architectural principles of dual-core lockstep systems, their implementation challenges, and their effectiveness in detecting transient and permanent faults, particularly those induced by radiation and environmental stress. Furthermore, the paper investigates advanced enhancements such as dynamic lockstep, triple-core lockstep extensions, and reconfiguration-based recovery mechanisms. A detailed methodological framework is developed to conceptually evaluate system resilience, performance trade-offs, and compliance with automotive safety integrity levels. The findings suggest that while lockstep architectures significantly enhance fault detection coverage, they introduce challenges related to power consumption, area overhead, and system latency. The discussion critically evaluates these trade-offs and identifies future research directions, including adaptive fault tolerance, AI-driven resilience mechanisms, and scalable architectures for next-generation automotive platforms. This work contributes to the academic and industrial discourse by offering a unified perspective on fault-tolerant processor design for safety-critical automotive applications.

**Keywords:** Fault tolerance, Lockstep architecture, Automotive zonal controllers, Soft error mitigation, Embedded systems reliability, ISO 26262, Dual-core processors.

**Introduction:** The transformation of the automotive industry into a domain characterized by intelligent, connected, and autonomous systems has fundamentally altered the architectural design of in-vehicle electronics. Traditional distributed electronic control units (ECUs) are increasingly being replaced by centralized and zonal architectures, where a limited number of high-performance controllers manage multiple vehicle functions. This paradigm shift introduces new challenges in ensuring system reliability, particularly in safety-critical applications such as advanced driver-assistance systems (ADAS),

autonomous driving, and real-time vehicle control. In such contexts, system failures can have catastrophic consequences, necessitating robust fault-tolerant design methodologies.

Fault tolerance in embedded systems refers to the ability of a system to continue functioning correctly in the presence of faults. These faults may arise due to manufacturing defects, aging, environmental stress, or transient disturbances such as radiation-induced soft errors. The increasing integration density of modern semiconductor devices has made them more susceptible to such faults, thereby amplifying the need

for effective error detection and mitigation strategies (Hwang et al., 2010). In automotive environments, where systems are exposed to temperature variations, electromagnetic interference, and mechanical vibrations, the challenge of ensuring reliability becomes even more pronounced.

Among the various fault-tolerance techniques, lockstep execution has emerged as a widely adopted approach for achieving high reliability in safety-critical processors. In a dual-core lockstep architecture, two identical processor cores execute the same instructions simultaneously, and their outputs are continuously compared. Any discrepancy between the outputs indicates the presence of a fault, triggering appropriate corrective actions. This approach is particularly effective in detecting transient faults, such as those caused by radiation-induced bit flips, as well as certain classes of permanent faults (de Oliveira, 2018).

The concept of lockstep execution is not new; however, its application in modern automotive systems has gained renewed attention due to the stringent requirements of functional safety standards such as ISO 26262. These standards define Automotive Safety Integrity Levels (ASILs), which specify the level of risk reduction required for different automotive functions. Achieving the highest level, ASIL D, necessitates the use of advanced hardware and software mechanisms to ensure fault detection and system reliability (Bernon-Enjalbert, 2013).

Despite the advantages of lockstep architectures, several challenges remain. These include increased hardware complexity, higher power consumption, and potential performance degradation due to synchronization overhead. Furthermore, traditional lockstep systems may not provide sufficient coverage for all types of faults, particularly those affecting shared resources or causing common-mode failures. To address these limitations, researchers have proposed various enhancements, including hybrid error detection techniques, dynamic lockstep configurations, and the integration of embedded debug features for fault monitoring (Portela-García et al., 2012).

This paper aims to provide a comprehensive and in-depth analysis of fault-tolerant dual-core lockstep architectures for automotive zonal controllers. By synthesizing insights from existing literature, the study identifies key design principles, evaluates the effectiveness of different fault-tolerance techniques, and explores potential avenues for future research. The primary objective is to bridge the gap between theoretical advancements and practical implementation, thereby contributing to the development of more reliable and resilient automotive

systems.

## METHODOLOGY

The methodology adopted in this study is grounded in a qualitative synthesis of existing research on fault-tolerant processor architectures, with a specific focus on dual-core lockstep systems. Rather than conducting experimental evaluations or simulations, the study employs a theoretical and analytical approach to examine the principles, techniques, and trade-offs associated with fault-tolerant design in automotive embedded systems.

The first step in the methodology involves the classification of faults based on their origin and impact. Faults are broadly categorized into transient, intermittent, and permanent faults. Transient faults, often caused by radiation-induced soft errors, are temporary and do not result in permanent damage to the hardware. Intermittent faults occur sporadically and may be indicative of underlying hardware degradation. Permanent faults, on the other hand, result from irreversible hardware failures and require system-level intervention for recovery (Hwang et al., 2010). This classification provides a foundational framework for analyzing the effectiveness of different fault-tolerance techniques.

The second step focuses on the architectural analysis of dual-core lockstep systems. In such architectures, two identical processor cores execute the same instruction stream in parallel. A comparator unit continuously monitors the outputs of the two cores, detecting any discrepancies that may indicate the presence of a fault. The study examines the design considerations involved in implementing lockstep execution, including synchronization mechanisms, comparator design, and error handling strategies. Particular attention is given to the trade-offs between fault coverage and system overhead, as well as the challenges associated with ensuring deterministic execution across both cores (de Oliveira, 2018).

To enhance the basic lockstep architecture, the methodology incorporates an analysis of hybrid error detection techniques. These techniques combine multiple fault-detection mechanisms, such as parity checking, control flow monitoring, and redundant execution, to achieve higher fault coverage. For instance, the use of program trace modules (PTMs) allows for the monitoring of instruction execution paths, enabling the detection of anomalies that may not be captured by simple output comparison (Peña-Fernandez et al., 2018). The integration of such techniques into lockstep architectures is analyzed in terms of their impact on system reliability and performance.

Another critical aspect of the methodology is the examination of embedded debug features as a means of enhancing fault resilience. Modern microprocessors are equipped with sophisticated debug interfaces that provide access to internal state information, enabling real-time monitoring and fault diagnosis. The study explores how these features can be leveraged for fault detection and recovery, particularly in the context of permanent and intermittent faults (Portela-García et al., 2012). The potential of using debug-based mechanisms for online system monitoring is also discussed.

The methodology further extends to the analysis of advanced lockstep configurations, such as dynamic lockstep and triple-core lockstep architectures. Dynamic lockstep allows for the selective activation of lockstep mode based on system requirements, thereby optimizing power consumption and performance. Triple-core lockstep architectures, which involve three cores executing the same instruction stream, provide enhanced fault tolerance by enabling majority voting mechanisms (Iturbe et al.). The study evaluates the advantages and limitations of these configurations, considering factors such as hardware complexity, fault coverage, and scalability.

Finally, the methodology includes an assessment of system-level recovery mechanisms, such as reconfiguration and redundancy. In the event of a detected fault, the system may employ techniques such as core isolation, task migration, or hardware reconfiguration to restore normal operation. The effectiveness of these mechanisms is analyzed in relation to different fault scenarios, with an emphasis on their applicability in automotive environments (Hanafi et al., 2015).

## RESULTS

The analytical synthesis of the referenced literature reveals several significant findings regarding the effectiveness and limitations of fault-tolerant dual-core lockstep architectures in automotive zonal controllers. One of the most prominent outcomes is the high fault detection coverage achieved by lockstep execution, particularly for transient faults. Studies indicate that dual-core lockstep systems can detect nearly all single-event upsets affecting processor cores, making them highly suitable for safety-critical applications (de Oliveira, 2018).

The integration of hybrid error detection techniques further enhances the reliability of lockstep architectures. By combining multiple detection mechanisms, such as control flow monitoring and trace-based analysis, these systems can identify a broader range of faults, including those that may not

result in immediate output discrepancies (Peña-Fernandez et al., 2018). This multi-layered approach to fault detection significantly improves system resilience, albeit at the cost of increased complexity and resource utilization.

The use of embedded debug features for fault detection and diagnosis emerges as another effective strategy. These features enable real-time monitoring of processor states, allowing for the detection of both transient and permanent faults. Moreover, they facilitate detailed fault analysis, which can be used to implement targeted recovery mechanisms (Portela-García et al., 2012). However, the reliance on debug interfaces may introduce additional overhead and require careful integration into the system architecture.

Advanced lockstep configurations, such as dynamic lockstep and triple-core lockstep, offer promising enhancements to traditional dual-core systems. Dynamic lockstep allows for adaptive fault tolerance, enabling the system to balance reliability and performance based on operational requirements (Han et al., 2017). Triple-core lockstep architectures provide higher fault coverage through majority voting, making them suitable for ultra-reliable applications (Iturbe et al.). Nevertheless, these approaches involve significant increases in hardware complexity and power consumption.

The analysis also highlights the importance of system-level recovery mechanisms in ensuring overall reliability. Techniques such as reconfiguration and redundancy enable the system to recover from detected faults, thereby maintaining continuous operation. For instance, reconfigurable architectures can isolate faulty components and reassign tasks to functional units, minimizing the impact of hardware failures (Hanafi et al., 2015). However, the effectiveness of these mechanisms depends on the timely detection of faults and the availability of redundant resources.

## DISCUSSION

The findings of this study underscore the critical role of fault-tolerant architectures in the design of automotive zonal controllers. Dual-core lockstep systems provide a robust foundation for achieving high reliability, particularly in the context of transient fault detection. However, the increasing complexity of automotive systems necessitates the adoption of more advanced and flexible fault-tolerance techniques.

One of the key challenges identified in this study is the trade-off between fault coverage and system overhead. While lockstep architectures offer high fault detection rates, they also require duplication of

hardware resources, leading to increased power consumption and area. This is particularly relevant in automotive applications, where constraints on cost and energy efficiency are significant considerations. The integration of hybrid error detection techniques further exacerbates these challenges, as it introduces additional complexity and resource requirements.

Another important consideration is the issue of common-mode failures, which can affect both cores in a lockstep system simultaneously. Such failures may arise from shared resources, design flaws, or environmental factors, and are not easily detected by traditional lockstep mechanisms. Addressing this limitation requires the incorporation of diversity in system design, such as using different implementations for redundant components or introducing temporal and spatial separation.

The use of embedded debug features for fault detection presents both opportunities and challenges. While these features provide valuable insights into system behavior, their integration into fault-tolerant architectures must be carefully managed to avoid performance degradation. Furthermore, the reliance on debug interfaces raises concerns about security and potential vulnerabilities, particularly in connected automotive systems.

Looking ahead, the development of adaptive and intelligent fault-tolerance mechanisms represents a promising direction for future research. Techniques such as machine learning-based anomaly detection and predictive maintenance have the potential to enhance system resilience by identifying faults before they manifest. Additionally, the integration of fault-tolerance mechanisms at multiple levels, including hardware, software, and system architecture, can provide a more comprehensive approach to ensuring reliability.

## CONCLUSION

This paper has provided a comprehensive and in-depth analysis of fault-tolerant dual-core lockstep architectures for automotive zonal controllers. By synthesizing insights from existing literature, the study has highlighted the strengths and limitations of lockstep execution as a fault-tolerance technique, as well as the potential of hybrid error detection, embedded debug features, and advanced lockstep configurations.

The findings indicate that while dual-core lockstep architectures offer high fault detection coverage and are well-suited for safety-critical applications, they must be complemented by additional techniques to address their inherent limitations. The integration of hybrid and adaptive fault-tolerance mechanisms, along

with system-level recovery strategies, is essential for achieving the levels of reliability required in modern automotive systems.

As the automotive industry continues to evolve toward more complex and interconnected systems, the importance of robust fault-tolerant design will only increase. This study contributes to the ongoing discourse by providing a unified framework for understanding and evaluating fault-tolerant architectures, thereby supporting the development of safer and more reliable automotive technologies.

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