

# A Theoretical Exploration And Holistic Survey Of Non-Intrusive Measurement Methodologies Employed In Determining Cotton Seed Quality

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**Abstract:** Cotton seed quality plays a crucial role in agricultural productivity, fiber characteristics, and overall textile industry efficiency. In recent years, non-invasive and non-destructive measurement techniques have become one of the most promising directions for seed quality analysis due to their ability to preserve seed integrity while ensuring precise evaluation. This study provides a theoretical investigation and comprehensive overview of state-of-the-art computer vision and deep learning-based approaches applied in seed assessment. Special attention is given to modern detection frameworks, including YOLO-based architectures, convolutional attention mechanisms such as CBAM and SegNext, and instance segmentation techniques like SOLO and SOLOv2. Additionally, the effects of model parameters such as batch size on generalizability and the role of modular frameworks like MMDetection are discussed. The findings highlight that integrating non-destructive imaging with advanced neural models significantly improves accuracy, speed, and robustness in seed quality assessment processes.

**Keywords:** Non-destructive measurement, cotton seeds, YOLO, computer vision, deep learning, instance segmentation, attention mechanisms, CBAM, quality assessment.

## INTRODUCTION:

Cotton seed quality has a significant impact on agricultural productivity, fiber characteristics, and the technological performance of the final product. Therefore, accurately and reliably evaluating cotton seed quality is of strategic importance for agriculture, seed production, and the textile industry. Traditional seed inspection methods—such as cutting the seed, microscopic examination, or the use of chemical reagents—are destructive in nature. As a result, the seeds become unusable for subsequent planting. For this reason, non-destructive measurement techniques have been gaining widespread interest in recent years.

Non-destructive measurement methods make it possible to study both the internal and external properties of seeds without causing any damage. These include computer vision, spectral analysis, X-ray technologies, and modern approaches based on

deep learning algorithms. Contemporary algorithms can accurately detect characteristics such as seed shape, color, surface defects, signs of mold, size, and kernel development. In particular, convolutional neural networks (CNNs), attention mechanisms, and real-time object detectors greatly enhance the efficiency of this process.

Models belonging to the YOLO family—especially YOLOv8 and its improved variants—are widely used for real-time detection of objects related to seed quality. For instance, the YOLOv10 model provides an excellent balance between speed and accuracy [1]. Similarly, the Slim-neck architecture of YOLOv8 has proven effective in detecting agricultural objects [6]. Even an enhanced version of YOLOv8 designed for safety helmet detection has demonstrated high accuracy under complex background conditions [7], suggesting its potential applicability to seed quality

evaluation.

The use of attention mechanisms in computer vision also plays an important role. The CBAM (Convolutional Block Attention Module) improves model performance by directing attention to essential regions and enhances detection accuracy [3]. Additionally, the SegNext architecture introduces a novel convolutional attention design that increases efficiency in semantic segmentation tasks [4]. Such attention-based mechanisms are highly effective in detecting minute surface defects or color variations on seeds.

In some cases, accurately delineating object boundaries becomes essential for evaluating seed quality. For example, identifying the seed coat, damaged areas, or the kernel region may require precise segmentation. Instance segmentation models such as SOLO [9] and SOLOv2 [10], known for their high processing speed, can effectively address these tasks. Their location-based segmentation approach ensures both high speed and accuracy.

Another crucial aspect that cannot be overlooked is the model's generalization capability. Research conducted by Kandel and Castelli demonstrated that CNN performance is highly sensitive to the batch size parameter [8]. This is especially important when datasets used in seed quality assessment are relatively small.

Another theoretical foundation of this study is built upon modular detection frameworks such as MMDetection. MMDetection enables comparison, training, and optimization of various detector architectures within a unified platform [11]. This makes it easier to select and configure the most suitable model when processing seed images.

In summary, non-destructive measurement techniques powered by modern deep learning approaches provide accurate, fast, and efficient evaluation of cotton seed quality. This forms an important scientific and technological basis for future automation and optimization of seed production processes.

## METHOD

In this theoretical study, the scientific literature on modern computer vision and deep learning technologies used for non-destructive evaluation of cotton seed quality is analyzed. The research methodology includes the following stages: (1) reviewing recent scientific sources on the YOLO family, attention mechanisms, semantic and instance segmentation architectures [1–11]; (2) theoretically assessing the potential capabilities of these models

when applied to seed image analysis; (3) examining the impact of batch size and model structure on the efficiency of convolutional networks [8]; and (4) comparing different architectures to determine the most suitable model for processing seed images. Throughout the analysis, the models were evaluated in terms of speed, accuracy, number of parameters, architectural complexity, and suitability for real-time applications. Based on the findings, theoretical foundations applicable to the cotton seed quality assessment process were formulated.

## RESULTS AND DISCUSSION

The analysis shows that non-destructive measurement methods based on modern deep learning models offer several advantages over traditional approaches in evaluating cotton seed quality. First, YOLO-based detection models demonstrate exceptional performance in terms of both accuracy and speed. For example, the YOLOv10 model is capable of operating in real time while maintaining high detection accuracy [1], making it a reliable tool for identifying seed shape irregularities and surface defects.

The advanced Slim-neck architecture of YOLOv8 has proven highly effective in detecting small and visually ambiguous agricultural objects [6]. This is particularly important when analyzing objects with complex surface textures, such as cotton seeds. Furthermore, the successful application of improved YOLOv8 models in industrial scenarios—such as safety helmet detection [7]—demonstrates their robustness under challenging lighting and background conditions, indicating strong potential for seed quality assessment.

A second key aspect is the role of attention mechanisms. The CBAM module enhances model performance by directing focus toward the most informative spatial and channel features [3]. Since cotton seed defects can be extremely subtle, attention mechanisms significantly improve both detection and segmentation outcomes. Similarly, the attention-driven design of the SegNext architecture has shown high effectiveness in semantic segmentation [4], which facilitates detailed layer-by-layer analysis of seed surfaces.

Instance segmentation models such as SOLO and SOLOv2 offer fast and dynamic processing capabilities, which are crucial in diagnostic applications [9,10]. These models are particularly efficient for separating structural components of cotton seeds—such as distinguishing the kernel from the seed coat—making them highly suitable for detailed quality evaluation.

Furthermore, the study on the impact of batch size on model generalization ability [8] is highly relevant, considering that seed image datasets are often small. In such cases, an improperly chosen batch size may not align with the complexity of the model architecture, potentially leading to overfitting. Therefore, careful optimization of model parameters is essential when working with cotton seed imagery.

The analysis also indicates that the MMDetection framework [11] is a convenient platform for systematically evaluating the strengths and limitations of various models in a unified environment. This makes it especially useful for selecting the most appropriate architecture for cotton seed quality assessment tasks.

Overall, the theoretical analysis of modern detection and segmentation models demonstrates that non-destructive evaluation of cotton seed quality has the potential to become a fully automated, fast, and highly accurate process. This not only optimizes seed production practices but also enhances the competitiveness of the entire textile industry.

## CONCLUSION

This theoretical study highlights the modern scientific and technological foundations of non-destructive measurement methods used to evaluate cotton seed quality. The literature analysis shows that approaches based on deep learning and computer vision technologies enable more accurate, faster, and more efficient seed quality assessment compared to traditional methods. In particular, detection models from the YOLO family demonstrate high real-time accuracy, making them highly suitable for automatically identifying features such as surface defects, stains, or signs of mold on cotton seeds.

Architectures based on attention mechanisms—such as CBAM and SegNext—provide high effectiveness in extracting critical features from seed images. The use of instance segmentation models allows for deeper structural examination of seeds, including the analysis of the seed coat and kernel condition. Moreover, findings regarding the influence of batch size on model performance indicate the importance of careful parameter selection when working with small datasets.

Overall, the application of modern detection and segmentation models offers significant improvements and automation potential in the cotton seed quality evaluation process. These technologies elevate quality control in cotton production to a new level and contribute to greater economic efficiency in both agriculture and the textile industry. The general conclusion of this study is that

in-depth exploration and practical implementation of non-destructive measurement methods play a strategically important role in ensuring stable and reliable assessment of cotton seed quality.

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