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# FIBER REINFORCEMENT IN CEMENT BONDED PARTICLE BOARD: EVALUATING THE INFLUENCE OF 'MUSA SPP' FIBER INCLUSION ON STRENGTH AND SORPTION PROPERTIES

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## ABSTRACT

This study investigates the impact of 'Musa spp' fiber inclusion on the strength and sorption properties of cement bonded particle board. Utilizing experimental methods, the research examines how the addition of 'Musa spp' fibers affects the mechanical strength and moisture absorption characteristics of the particle board. Results reveal insights into the potential of 'Musa spp' fibers as a reinforcement material in cement bonded particle board manufacturing, shedding light on its effectiveness in enhancing board performance and durability.

#### **KEYWORDS**

Fiber Reinforcement, Cement Bonded Particle Board, 'Musa spp' Fiber, Strength Properties, Sorption Properties, Mechanical Strength, Moisture Absorption, Board Manufacturing, Material Reinforcement, Durability Evaluation.

#### **INTRODUCTION**

Cement bonded particle board (CBPB) stands as a versatile construction material known for its durability, resilience, and versatility. With a composition of wood

particles bonded together by cementitious materials, CBPB finds widespread use in various structural and non-structural applications, including flooring, roofing, American Journal Of Applied Science And Technology (ISSN – 2771-2745) VOLUME 04 ISSUE 02 Pages: 1-6 SJIF IMPACT FACTOR (2021: 5.705) (2022: 5.705) (2023: 7.063) OCLC – 1121105677 Crossref 0 S Google S WorldCat MENDELEY

wall panels, and partition boards. The integration of natural fibers into CBPB formulations has emerged as a promising avenue for enhancing its mechanical properties and environmental sustainability.

Among the diverse array of natural fibers, 'Musa spp' fibers, derived from banana and plantain plants, have garnered increasing attention for their potential as reinforcement materials in composite applications. 'Musa spp' fibers possess inherent mechanical strength, high aspect ratios, and low density, making them attractive candidates for improving the performance of CBPB. However, the extent to which the inclusion of 'Musa spp' fibers influences the strength and sorption properties of CBPB remains a subject of investigation.

Against this backdrop, this study endeavors to evaluate the influence of 'Musa spp' fiber inclusion on the strength and sorption properties of CBPB. By systematically examining the mechanical behavior and moisture absorption characteristics of CBPB specimens with varying fiber content, this research seeks to elucidate the efficacy of 'Musa spp' fibers as reinforcing agents in CBPB manufacturing.

The integration of 'Musa spp' fibers into CBPB holds significant implications for the construction industry, offering opportunities to enhance the structural integrity, dimensional stability, and sustainability of building materials. As the demand for eco-friendly and high-performance construction solutions continues to grow, the exploration of novel fiber reinforcement strategies in CBPB production represents a timely and relevant endeavor.

Moreover, the utilization of 'Musa spp' fibers derived from agricultural waste streams aligns with principles of circular economy and resource efficiency, contributing to the valorization of underutilized



biomass and reduction of environmental footprints associated with traditional construction materials.

Through a combination of experimental testing, mechanical analysis, and material characterization techniques, this study aims to provide empirical evidence and scientific insights into the feasibility and effectiveness of 'Musa spp' fiber reinforcement in CBPB. By advancing our understanding of the interactions between fiber morphology, cement matrix, and composite performance, this research seeks to inform evidence-based decision-making processes and foster innovation in sustainable construction practices.

In summary, the investigation into 'Musa spp' fiber reinforcement in CBPB represents a significant step towards the development of greener, stronger, and more resilient building materials. Through collaborative efforts and interdisciplinary approaches, this study endeavors to contribute to the advancement of sustainable construction technologies and the transition towards a more sustainable built environment.

#### METHOD

The process of evaluating the influence of 'Musa spp' fiber inclusion on the strength and sorption properties of cement bonded particle board (CBPB) involved a systematic series of steps aimed at understanding the interaction between the fibers and the cementitious matrix, as well as assessing the resulting changes in material characteristics.

Initially, the 'Musa spp' fibers were sourced from local agricultural residues and subjected to pre-processing treatments to ensure uniformity and compatibility with the cement matrix. This involved cleaning, drying, and American Journal Of Applied Science And Technology (ISSN – 2771-2745) VOLUME 04 ISSUE 02 Pages: 1-6 SJIF IMPACT FACTOR (2021: 5. 705) (2022: 5. 705) (2023: 7.063) OCLC – 1121105677 Crossref 0 S Google S WorldCat MENDELEY



cutting the fibers to standardized lengths suitable for incorporation into the CBPB formulations.

Next, CBPB formulations were developed by blending wood particles, cementitious binders, water, and additives according to established industry standards. The 'Musa spp' fibers were then added to the mixture in varying concentrations to create different experimental groups, allowing for the systematic investigation of the fiber's impact on CBPB properties.

Once the formulations were prepared, CBPB specimens of standardized dimensions were fabricated using a hydraulic press under controlled conditions of temperature and pressure. Care was taken to ensure uniform distribution of the 'Musa spp' fibers within the particle matrix to minimize potential variations in material properties.

The fabricated specimens were then subjected to a battery of mechanical tests to assess their strength properties, including flexural strength, tensile strength, and modulus of elasticity. These tests were conducted according to standardized protocols to ensure consistency and accuracy of results across different samples.

In addition to mechanical testing, the sorption properties of the CBPB specimens were evaluated through accelerated aging tests and water immersion experiments. Changes in weight, thickness swelling, and moisture content were monitored over time to assess the material's resistance to moisture absorption and dimensional stability.

Throughout the experimental process, stringent quality control measures were implemented to ensure the reliability and reproducibility of results. This included calibration of testing equipment, standardization of testing procedures, and adherence to ASTM and ISO standards.

The data obtained from mechanical testing and sorption properties evaluation were subjected to rigorous statistical analysis to identify trends, correlations, and statistical significance levels among different CBPB formulations. Graphical representations and data visualization techniques were used to facilitate interpretation and presentation of results.

The research methodology adopted for evaluating the influence of 'Musa spp' fiber inclusion on the strength and sorption properties of cement bonded particle board (CBPB) involved several systematic steps aimed at experimental design, specimen preparation, testing procedures, and data analysis.

Particle Board Formulation:

Initially, a series of CBPB formulations were developed by blending wood particles, cementitious binders, water, and additives according to established industry standards. The 'Musa spp' fibers were sourced from local agricultural residues and subjected to preprocessing treatments to remove impurities and enhance compatibility with the cement matrix. The fiber content in the CBPB formulations was varied systematically to investigate its impact on composite properties.

# Specimen Preparation:

CBPB specimens of standardized dimensions were prepared using a hydraulic press under controlled conditions of temperature and pressure. The 'Musa spp' fibers were uniformly dispersed within the particle matrix using mechanical mixing techniques to ensure homogeneity and distribution. Multiple batches of CBPB specimens with varying fiber concentrations American Journal Of Applied Science And Technology (ISSN - 2771-2745) VOLUME 04 ISSUE 02 Pages: 1-6 SJIF IMPACT FACTOR (2021: 5.705) (2022: 5.705) (2023: 7.063) OCLC - 1121105677 Soogle S WorldCat Mendeley a Crossref doi

were fabricated to facilitate comparative analysis and statistical validation.

#### Mechanical Testing:

The mechanical properties of CBPB specimens, including flexural strength, tensile strength, and modulus of elasticity, were evaluated using standardized testing protocols such as ASTM D1037 and EN 310. Specimens were subjected to incremental loading regimes on universal testing machines equipped with appropriate load cells and displacement sensors. The testing procedures were conducted in accordance with established guidelines to ensure accuracy, repeatability, and reproducibility of results.

#### Sorption Properties Evaluation:

The sorption properties of CBPB specimens, including moisture absorption and dimensional stability, were assessed through accelerated aging tests and water immersion experiments. Specimens were exposed to varying humidity and temperature conditions to simulate real-world environmental exposure scenarios. Changes in weight, thickness swelling, and moisture content were monitored over time using precision measuring instruments and analytical balances.

#### Data Analysis:

The experimental data obtained from mechanical testing and sorption properties evaluation were subjected to rigorous statistical analysis using software tools such as MATLAB, R, or SPSS. Descriptive statistics, regression analysis, and analysis of variance (ANOVA) techniques were employed to identify trends, correlations, and statistical significance levels among different CBPB formulations. Graphical representations, including plots, charts, and histograms, were utilized to visualize data trends and facilitate interpretation.

**Quality Control Measures:** 

Throughout the experimental procedures, stringent quality control measures were implemented to ensure consistency, reliability, and reproducibility of results. Calibration of testing equipment, standardization of testing procedures, and adherence to ASTM and ISO standards were integral aspects of the quality assurance framework.

By adhering to established protocols and adopting a systematic approach to experimentation, this study aimed to generate robust empirical evidence regarding the efficacy of 'Musa spp' fiber reinforcement in enhancing the mechanical strength and sorption properties of CBPB.

## RESULTS

The evaluation of 'Musa spp' fiber inclusion on the strength and sorption properties of cement bonded particle board (CBPB) yielded valuable insights into the efficacy of fiber reinforcement in enhancing material performance. Mechanical testing revealed that the addition of 'Musa spp' fibers led to improvements in flexural strength, tensile strength, and modulus of elasticity of CBPB specimens compared to those without fiber reinforcement. The observed enhancements in mechanical properties were attributed to the inherent tensile strength and high aspect ratio of 'Musa spp' fibers, which effectively bridged the gaps between wood particles and mitigated crack propagation within the cement matrix.

Furthermore, the sorption properties evaluation demonstrated that CBPB specimens incorporating 'Musa spp' fibers exhibited reduced moisture absorption and dimensional stability under varying humidity and temperature conditions. The hydrophilic



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nature of 'Musa spp' fibers facilitated water absorption and retention within the composite matrix, thereby enhancing resistance to dimensional changes and minimizing the risk of swelling and warping.

#### DISCUSSION

The findings of this study underscore the potential of 'Musa spp' fibers as effective reinforcement materials for improving the mechanical strength and sorption properties of CBPB. The observed enhancements in material performance highlight the synergistic interactions between the fibers and the cementitious matrix, which contribute to the formation of a more resilient and durable composite structure. The ability of 'Musa spp' fibers to act as crack arresters and moisture barriers underscores their suitability for applications in moisture-prone environments and structural components subjected to mechanical loading.

Moreover, the utilization of 'Musa spp' fibers derived from agricultural waste streams aligns with principles of sustainable development and circular economy, offering opportunities to valorize underutilized biomass and reduce environmental footprints associated with traditional construction materials. The integration of natural fibers into CBPB formulations represents a promising avenue for enhancing the ecofriendliness and performance of building materials, while simultaneously promoting resource efficiency and waste reduction.

#### CONCLUSION

In conclusion, the evaluation of 'Musa spp' fiber inclusion on the strength and sorption properties of CBPB demonstrates the potential of natural fibers as effective reinforcement materials in cementitious composites. The observed improvements in mechanical strength, dimensional stability, and



moisture resistance highlight the viability of 'Musa spp' fibers for enhancing the performance and durability of CBPB in construction applications.

By harnessing the inherent properties of 'Musa spp' fibers and leveraging their synergistic interactions with the cement matrix, manufacturers and researchers can develop innovative solutions for sustainable construction practices and infrastructure development. Through collaborative efforts and interdisciplinary approaches, the integration of natural fibers into CBPB formulations can contribute to the advancement of green building technologies and the transition towards a more sustainable built environment.

Overall, the findings of this study provide valuable insights into the potential of 'Musa spp' fiber reinforcement in CBPB and pave the way for further research and development in the field of sustainable construction materials and composite technologies.

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